



# ENDURABOND™ TACK #3

## FUNCTION

Endurabond™ Tack #3 is a black cement used over Primer #1 and Intermediate #2 for bonding natural rubber. Tack #3 provides excellent green strength. It is suitable for use with autoclave, open steam and chemical cure systems.

## DIRECTIONS FOR USE

May be applied by brushing or rolling. Long nap rollers should be avoided. Dry film thickness should be approximately 0.5 mil (0.005 in). Tack #3 should be applied just prior to lay-up. The adhesive should be thoroughly dried before applying rubber.

Do not leave exposed to direct sunlight. Tack #3 should be agitated thoroughly before use.

Toluene may be used for reducing viscosity, if necessary.

## TOXICITY

Prolonged breathing of vapors is harmful. Use only with adequate ventilation and an approved respirator. See MSDS for further instructions.

## SAFETY

Usual fire safety measures should be observed. Keep away from heat, sparks and open flame.

## TYPICAL PHYSICAL PROPERTIES

Color	Black
Wt./Gal	7.4 LBS
Specific Gravity	0.87
Viscosity (#4 Zahn Cup)	55 sec.
Non-Volatile Solids	14%
Shelf Life at 75°F (23°C) (unopened can)	6 months from DOS
Flash Point	40°F (4°C)
Bond Temperature Range	180°F (82°C) - 330°F (165°C)
Coverage Sq.Ft./Gal./Coat	Approx. 200-250